

ABSTRACT OF THE DISCLOSURE

There is provided a cut-forming machine which is
5 capable of preventing movement of a substrate caused by
movement of a cut-forming blade section, a vertical
movement mechanism moves at least one of a table for
supporting a disk-shaped substrate and a cut-forming
blade section toward the other of them, thereby pushing
10 the cut-forming blade section into a light transmission
layer of the substrate. A spring urges an urging
portion disposed in a central portion of the cut-
forming blade section, from at least a time point of
completion of pushing the cut-forming blade section
15 into the light transmission layer to a time point of
removal of the cut-forming blade section from the light
transmission layer, thereby causing the urging portion
to urge a central portion of the disk-shaped substrate
toward the table.